



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-045

Job Sheet 176413



Part No: D4434-045

Job Qty: 10 ea

Part Name: Fwd Outboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/23/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 4 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/16/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	10 pcs		5/16/18	0.00	3.88	Small Fab-6		
110	QC	10 pcs		5/16/18	0.00	0.00	QC5		
120	Powdercoat	10 pcs		5/16/18	0.00	0.54	Powdercoat4		
130	QC	10 pcs		5/16/18	0.00	0.00	QC3		
140	Small Fab	10 pcs		5/16/18	0.00	3.88	Small Fab-6		
150	QC	10 pcs		5/16/18	0.00	0.00	QC5		
160	Packaging	10 pcs		5/16/18	0.00	0.00	Packaging3-2		
170	QC21-SA	10 Ea		5/16/18	0.00	0.00	QC21		

M138700

START: 9:35

OUT: 3:00 FINISH: 10:05

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MAY 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4434-3 ST614	Bracket	10 Ea (1 ea)	90-Start up Operation	5054088 X 4
D4434-5 ST615	Bracket	10 Ea (1 ea)	90-Start up Operation	5054134 X 3
D4441-1	Rubber Seal	5 ft (.5 ea)	90-Start up Operation	F151347
MS20426AD4-4	Rivet	60 Ea (6 ea)	90-Start up Operation	Fm132535

5070094

5065192

X6

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4434-3	10	10	0
	D4434-5	10	11	0
	D4441-1	5	125	0
	MS20426AD4-4	60	1,102	0

Part Specifications

Specifications could not be found.



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Container No: S072873



Part: D4434-045

Job No: 176413

Serial No/Batch: S072873

Revision:

Inspector:

Date: 05/22/18

3440
800
CC 0